



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3066-1
Job Sheet 175676-A



Part No: D3066-1

Part Name: Spacer

Job Qty: 12 ea



Part Weight: 0 lbs

Job Created: 6/13/18

Due Date: 7/5/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	12 pcs		7/5/18	0.00	0.43	Waterjet1		DC 18-06/03
120	QC	12 pcs		7/5/18	0.00	0.00	QC8		38
130	HandFinish	12 pcs		7/5/18	0.00	0.18	HandFinish1		SA 18-06-13
140	QC	12 pcs		7/5/18	0.00	0.00	QC7-2		38
150	Packaging	12 pcs		7/5/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	12 Ea		7/5/18	0.00	0.00	QC21		21 180613

Part Op 100 - 1-Cut as per Dwg D3066
Descriptions: 150 - *** STOCK IN STEP CELL ***

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090 0.070		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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D3066-1

Job Sheet 175676



Part No: D3066-1

Job Qty: 216 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 7/5/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:B Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea		7/4/18	0.00	0.00	Start Up Waterjet		18/06/18
100	Waterjet	200 pcs		7/4/18	0.00	7.11	Waterjet1		18/06/18
120	QC	200 pcs		7/4/18	0.00	0.00	QC8		
130	HandFinish	200 pcs		7/5/18	0.00	3.07	HandFinish1		
140	QC	200 pcs		7/5/18	0.00	0.00	QC7-2		
150	Packaging	200 pcs		7/5/18	0.00	0.00	Packaging3		
160	QC21-SA	200 Ea		7/5/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3066

Descriptions: 150 - *** STOCK IN STEP CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	18.9000 sf (.0945 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	19	188	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.128inches + 0.005 - 0.000	0.133 0.128		
2	Spacer	0.708inches ± 0.010	0.718 0.698		
3	Spacer	0.354inches ± 0.010	0.364 0.344		
4	Spacer	0.354inches ± 0.010	0.364 0.344		
5	Spacer	2.250inches ± 0.005	2.255 2.245		
6	Spacer	16.450inches ± 0.010	16.460 16.440		
7	Spacer	0.080inches ± 0.010	0.090		

DQA: _____ Date: _____



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Work Order update only ☐

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